

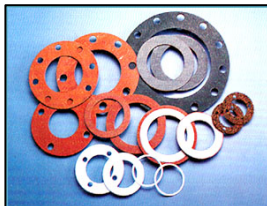
PROFESSIONAL PLASTICS, INC.

*Materials for Die Cutting & Stamping of Gaskets,
Washers, Bearings, Seals, Graphics, & Insulators*

Product Overview

SAINT-GOBAIN
PERFORMANCE PLASTICS

QUADRANT
ENGINEERING PLASTIC PRODUCTS





PROFESSIONAL PLASTICS, INC.

Supplier of Plastic Die Cutting & Sealing Materials

Spotlight Material: Teflon® PTFE Sheets & Rolls



Teflon® PTFE (Virgin & Mechanical)

Teflon® PTFE Tubing exhibits astonishing chemical resistance and ultra high-purity. Working temperature range 500° F (260° C) to -454° F (-270° C) Chemically Resistant (all common solvents, acids and bases) Chemically Inert, Low extractables & Excellent Dielectric Insulation Properties. Stocked in full sheets 48" x 48", and in standard rolls 48" wide. Available in Virgin and Mechanical grades as well as with fillers such as Glass, Carbon, Graphite, Bronze, Molybdenum Disulfide, Mica and more. Sold in standard sheets, rolls, or slit to size for your custom requirements.



Teflon® PTFE Glass Fabric

Designed for a wide range of applications, Taconic TFE-GLASS™ Fabric is available in several grades to match specific performance requirements. Taconic utilizes two PTFE (Polytetrafluoroethylene) formulations: Teflon® & Fluon®. - These deliver classic PTFE high-performance characteristics, including: Non-stick surface. -100°F(-73°C) to 500°F(260°C) - Chemically inert. High tensile strength.

Standard Grade TFE-GLASS™ Fabric offers a smooth surface and superb non-stick properties, Taconic standard grade TFE-GLASS™ fabric serves the widest range of applications, including: Release sheets on heat-sealing machines and laminate presses Non-stick surfaces for paints, adhesives, and food products Gaskets, seals and bearings for chemicals, oils and gases Thermal insulation for high-temperature and chemical-resistant applications Covers for hot plates, platens, chutes, hoppers, troughs and rolls.



Etched Teflon® PTFE

Teflon PTFE is an amazing non-stick material, but what about when you need to glue it to the surface of another material? In order to bond standard PTFE to another surface such as stainless steel, a process called "etching" is required. Typical applications would include the lining of chemical process tanks or other equipment used in caustic environments. When bonding is needed, sodium ammonia etching is usually the most economical answer. This process uses a mixture of sodium and ammonia that is formulated to create a bondable surface both quickly and efficiently. Sodium/ammonia etching service complies with all applicable commercial, military & federal specifications for the surface treatment of all fluoropolymers including: PTFE (Teflon), PFA, FEP, ETFE, PCTFE, PVDF, PVF, & ECTFE. From microchips to full size rolls, fluoropolymers of any shape or complexity, including tape, sheet, tubing, molded shapes & machined parts of any configuration can be etched & bonded. This treatment can be accomplished on one or more surfaces, or selectively within close tolerances. Note: Etched surfaces will discolor to a brown appearance. May be Etched on One Side (EOS)(Standard) or Two Sides (E2S)



Porous Teflon® PTFE

Highly compressible sponge like material is perfectly suited for gasketing. Seals against smooth, rough, and damaged flanges without adhering. Ideal for glass-lined systems and flanges. Low friction, nonflammable material resists chemicals and moisture, and is chemically inert. It has all of the performance characteristics of PTFE because it is PTFE. Operating temperature is from minus 320 deg. F to 500 deg. F. Melting point is 621 deg. F. Average pore size is 50 microns; 55% voids. Not pressure rated. Compressible PTFE comes in sheets or rolls. Standard sizes are square foot increments, but long rolls are available. Interim slit widths are also available. This material can be etched for bonding.

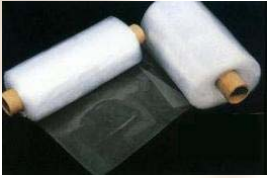
PROFESSIONAL PLASTICS stocks more than \$ 2,000,000 in Teflon® PTFE Sheets & Rolls

Standard Rolls are 100 lbs and 48" Wide. Rolls can be custom-cut to your specifications.
Standard Sheets are 48" x 48"

Teflon® is a registered trade name of E.I. DuPont De Nemours



High-Performance Plastics



FEP

FEP tubing (Fluorinated Ethylene Propylene tubing) is made from a melt processable thermoplastic that has end uses similar to PTFE. However, it has several properties PTFE does not have. FEP is one of the clearest plastics available on the market and can be supplied in long, continuous coils. Also, it can be welded and tubes can be sealed by melting. FEP tubing has a continuous working temperature of 400° F (204°C). Good transmission of ultraviolet rays. FDA compliant & USP Class VI approved.



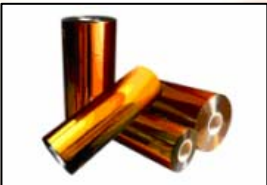
PFA

PFA (PerFluoroAlkoxy) offers similar properties to FEP, but is preferred when extended service is required in hostile environments involving chemical, thermal, and mechanical stress. PFA offers high melt strength, stability at high processing temperatures, excellent crack and stress resistance, a low coefficient of friction, and more than 10 times the Flex life of FEP. It has high resistance to creep and retention of properties after service at 500°F (260°C), with useful properties at -320°F (95°C). PFA also meets FDA 21CFR.177.1550.



PVDF (Kynar®)

PVDF (Kynar®) is both strong and tough as reflected by its tensile properties and impact strength. Compared to many thermoplastics, PVDF has excellent resistance to creep and fatigue, yet in thin sections such as films, PVDF components are flexible and transparent.



Kapton® Polyimide Film

Kapton film from DuPont has more than 35 years of proven performance as the flexible material of choice in applications involving very high, 400°C (752°F), or very low, -269°C (-452°F) temperature extremes. Kapton is used in a wide variety of applications such as substrates for flexible printed circuits, transformer and capacitor insulation and bar code labels. Standard-grade Kapton® HN film excels in low and high temperature environments. Type HN film can be laminated, metallized, punched, formed, or adhesive coated. Available in thicknesses from 0.0003" (7.5 µm) up to 0.005" (125 µm). ® Registered trade name of DuPont



Kaptrex® Polyimide Film

Kaptrex® is a high-performance polyimide film which provides an alternative to Kapton® at a more economical price. Kaptrex® provides an excellent balance of electrical, mechanical, thermal, and chemical properties over a wide range of temperatures, as well as, excellent electrical properties and resistance to high temperature and radiation. It is suitable for insulation of "H" class (180°C or 356°F) electrical machines and appliances under working temperature of 200°C(392°F).



Kynar® KYNStick® Tape

KYNStick® Tape is made with Kynar® film with an Acrylic Pressure Sensitive Adhesive for ease of application, positioning and fastening. KYNStick® Tape offers excellent chemical and corrosion resistance and has a high tensile strength. KYNStick® has good thermal stability and can be used in applications up to 300°F. Kynar® (PVDF) has extremely high purity which makes it a good candidate for food applications. When specified, Kynar 740 FILM complies with FDA regulation 21 CFR 177.510, USDA, USP XX Class VI, 3A sanitary standards and meets ASTM D3222 resin specifications. High impact resistance, tough & durable.



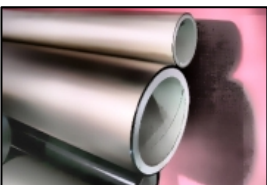
Rulon® LR (Maroon)

Rulon® LR is a maroon colored bearing material best known for its versatile design properties. Rulon LR is compatible with most hardened steel substrates. Mild steel is acceptable; harder running surfaces are better. Rulon® has a practically universal chemical inertness. Of the chemicals encountered in commercial practice, only molten sodium and fluorine, at elevated temperatures and pressures, show any signs of attack. Professional Plastics is a Master Distributor of Rulon® products from Saint Gobain.



Rulon® J (Gold)

Rulon® J is an all-polymeric reinforced, dull gold colored PTFE compound that operates exceptionally well against soft mating surfaces such as 316 stainless steel, aluminum, mild steel, brass and other plastics. The unique "shaft friendly" material is also low in friction and wear and is self lubricating. Rulon® J has one of the lowest coefficients of friction of most reinforced PTFE materials. This makes it ideally suited for start/stop applications where stick-slip must be eliminated. The tribological properties of this material also make it suitable for both bearing and wear component applications.



PEEK

Crystalline PEEK film offers an outstanding range of physical, thermal, chemical & radiological properties. PEEK's characteristics include high temperature performance, excellent wear properties, superior chemical resistance, hydrolytic stability and outstanding toughness and strength. PEEK meets many aerospace, automotive, fire, smoke and toxicity, food/water, medic al/pharmaceutical, and military approvals and standards. PEEK can be used continuously to 480°F (250°C) and in hot water or steam without permanent loss in physical properties. For hostile environments, PEEK is a high strength alternative to fluoropolymers. V-0 flammability rating and exhibits very low smoke and toxic gas emission when exposed to flame.



Tefzel® - ETFE

Tefzel® is extremely durable, thin polymeric film closely related to DuPont Teflon® fluorocarbon resin. Lighter and less fragile than glass. Flexible and nearly 100 percent transparent, Tefzel® film has excellent mechanical strength and reliability against cracking and abrasion. In outdoor applications, Tefzel® shows very little degradation over a long period of time despite constant UV radiation exposure. Tefzel® films can be thermoformed, laminated, heat-sealed, die-stamped, and oriented for use in many applications including composite part mold release, anti-corrosive linings, non-stick roll covers, rupture disks, high frequency microwave circuitry, pharmaceutical cap liners, sterile packaging, cable insulation, microphone electric membranes, photovoltaic cell glazing, anti-graffiti coverings, erasable surface coverings, automotive airbag systems, fuel hose permeation barrier, hot melt adhesive.



Ultem PEI

Ultem® polyetherimide provides Inherent Flame Resistance & UV Stability, Temperature up to 338F, VTM-0 UL94, Low dissipation factor, and is FDA Compliant. Ultem® offers high heat resistance coupled with high strength, stiffness, UV stability and broad chemical resistance. Combo of outstanding thermal, mechanical electrical properties together with exceptional flame resistance & thermoformability. Unprecedented performance-wide variety of demanding new design concepts.

Porous & Fluted Plastics



Coroplast® - Fluted Polypropylene Sheet

Coroplast is a high-quality polypropylene twinwall profile sheet formulated for use in the screen printing, display, and packaging markets. Coroplast uses a copolymer resin in order to increase impact and low temperature performance. Coroplast retains the ability to be flexed an unlimited number of times without breaking. It is chemically inert, with a NIL pH factor and most oils, solvents and water have no effect. Performs well under adverse weather conditions or when exposed to harsh chemicals. Coroplast performs well under adverse weather conditions or when exposed to harsh chemicals.



Expanded PVC Sheet

Rigid expanded foam polyvinyl chloride (PVC) is a material whose extraordinary combination of features makes it ideal for commercial signage. Expanded PVC Sheet is economical, thermoformable, dimensionally stable, lightweight and weatherproof. Brands: Komatex®, Celtec®, Sintra®, and Intefoam®.

Thermoset Materials – Laminates, Composites, Insulation



G-10/FR-4

G-10/FR-4 is a thermosetting industrial laminate consisting of a continuous filament glass cloth material with an epoxy resin binder. It has characteristics of high strength, excellent electrical properties and chemical resistance not only at room temperature but also under humid or moist conditions. G-10/FR-4 glass epoxy laminate meets the specifications of Mil-I-24768/27 (superceedes MIL P 18177 Type GEE-F) & LP 709.

Micarta® Industrial Laminates

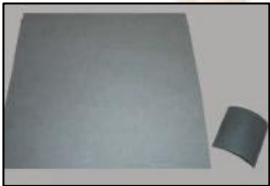
Phenolic Grades: C, CE, L, LE, X, XXX, etc.

Micarta industrial laminates are established as the premium phenolic thermoset materials in the industry. Micarta Phenolic sheet is a hard, dense material made by applying heat and pressure to layers of paper or glass cloth impregnated with synthetic resin. These layers of laminations are usually of cellulose paper, cotton fabrics, synthetic yarn fabrics, glass fabrics or unwoven fabrics. When heat and pressure are applied to the layers, a chemical reaction (polymerization) transforms the layers into a high-pressure thermosetting industrial laminated plastic.



Fishpaper - Vulcanized Fibre Sheet

Fish Paper (aka Fishpaper - Vulcanized Fibre) is a strong paperboard insulation used primarily for its excellent electrical insulating properties. Fish paper is a vulcanized fiber and is very flexible. Used frequently for electrical insulation, fishpaper is commonly die cut and machined. Fishpaper is extremely durable and is available both in sheet stock and custom parts. Vulcanized Fibre is made between .0078" and .375" thick. It is made in several colors, and several grades.



Nomex® Aramid Paper

DuPont Nomex is a high-temperature resistant insulation product with an excellent balance of physical and electrical properties. Nomex is made entirely from synthetic aramid polymer in two forms: short fibers (floc) and microscopic fibrous binder particles (fibrils). Nomex has been widely adopted as electrical insulation for liquid and dry transformers, motors, and generators. Nomex® Type 410 calendered, is available in thicknesses from 0.05mm to 0.76mm. Provides the best mechanical properties and is the most widely used grade of Nomex paper.



General Purpose Plastics



Nylon ®

The exceptional bearing and wear properties of Nylon® make it one of the most widely used plastics in the world. Nylon® is frequently used as a replacement for bronze, brass, aluminum, steel and other metals, as well as other plastics, wood, and rubber. Nylon is available in sheets, strips and coils. Typical applications include; gaskets, washers, slides, spacers, shims, disks, wear plates, conveyor guides, strip bearings, wear strips, sleeve bearings, retainer rings and miscellaneous anti-stick surfaces.



Nylatron® GS Nylon - Extruded

Nylatron® GS is a molybdenum disulphide (MoS₂) filled nylon offering improved strength and rigidity. With a lower coefficient of linear thermal expansion than Nylon 101. Nylatron GS parts maintain better fit and clearances, and have less tendency to seize as bearings.

Acetal Copolymer (POM)

Acetal (POM) copolymer provides high strength and stiffness coupled with enhanced dimensional stability and ease of machining. As a semi-crystalline material, acetal is also characterized by a low coefficient of friction and good wear properties especially in wet environments. Because of its high strength, modulus, and resistance to impact and fatigue, Acetal is used as a weight-saving metal replacement.



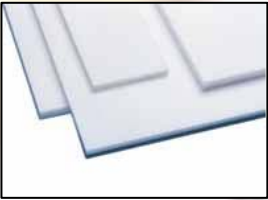
Delrin® - Acetal Homopolymer

Delrin® acetal homopolymer has many of the same characteristics of industrial metals such as brass, aluminum, zinc, and stainless steel. Some of Delrin's comparable properties include stiffness, dimensional stability, impact resistance, and structural strength. Delrin meets ASTM D6778 (superceeds ASTM D4181) Delrin® is a registered tradename of E.I. DuPont DeNemours.



UHMW - PE

UHMW Polymer is a Linear Polyethylene with a molecular weight in the range of 3,000,000 to 6,000,000. This value represents the "average molecular weight". Therefore, UHMW Polymers have a molecular weight average 10 times that of conventional high density polyethylene resins. The higher molecular weight is what gives UHMW Polymers a unique combination of characteristics making it more suitable for many applications where lower molecular weight grades fail.



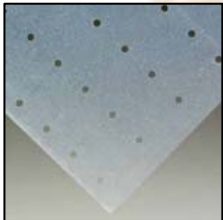
Polystyrene (HIPS) – High Impact Polystyrene

Polystyrene (HIPS) is used for point-of-purchase signage and many other applications. HIPS has great dimensional strength, balanced properties of impact strength and heat resistance, is easily machined, and is relatively low in cost. Available in standard 48" x 96" sheets, or customer Sheets & Rolls. This material is economical, easily formed, and offers durability to temperatures as low as -20F. HIPS is sterilization by ETO, gamma, or electron beam. It emits no corrosive or noxious fumes, is 100% recyclable and is available in both prime & reprocessed grades.



HDPE – High Density Polyethylene

High density polyethylene is an extruded polyolefin available in roll stock in natural, white and colors in gauges from .010" to .075". It's also stocked in standard 48" x 96" sheet in heavier gauges. HDPE works well for outdoor applications even when exposed to a wide range of temperatures. HDPE is durable, economical and resistant to breakage.



LDPE - Low Density Polyethylene

Low Density Polyethylene is economical plastic material with good chemical resistance. LDPE provides high impact strength at low temperatures. It also exhibits excellent electrical properties. Advantages: Economical, Good Chemical Resistance, High Impact Strength at Low Temperatures, & Excellent Electrical Properties. Disadvantages: Low Strength, Low Stiffness, Low Maximum Operating Temperature, Flammable, Poor UV Resistance, High Gas Permeability (particularly CO₂), Susceptible to Environmental Stress & Cracking



ABS - Acrylonitrile-Butadiene-Styrene

ABS Sheet is offered by Professional Plastics in a wide range of colors & grades. Sheets are produced in monolayer and co-extruded multilayer ABS (Acrylonitrile-Butadiene-Styrene) sheet products. Combinations of 100% customer color virgin, virgin cap/utility base, low gloss (matte) cap/utility base, and custom color cap/utility base are available. End uses of ABS Sheet include tub/shower surrounds, pickup truck caps, boat accessories, automotive trim parts, and computer housings.

Graphic Films



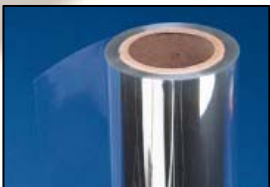
Makrofol® Polycarbonate Films

Makrofol® polycarbonate film is offered in transparent, translucent opaque, and metallic surface textures, custom colors, and mar-resistant grades, as well as grades suitable for laser printing. This film also works well for film insert molding with excellent light diffusing characteristics, improved UV protection, superior chemical resistance and flame retardant properties. These engineered films are used in a variety of markets including automotive; appliance; cards, (security and smart cards); medical; nameplate and labels; packaging; POP (including signage); telecommunications and other hand-held electronics. Makrofol and Bayfol films are extremely versatile films used in a broad range of applications: instrument panels; trade show displays, membrane switches, control panels, and decals.



Bayfol® Polycarbonate Films

Bayfol® polycarbonate blend films offer improved chemical resistance and increased formability. Bayfol® CR films are noted for the enhanced actuation life in membrane switch applications, when compared to pure PC film. Bayfol® AS-a is our anti-static film grade – exceptionally suitable for packaging of electronic components (available as a custom order).



Polyester Film (PET)

Polyester (PET) film exhibits superior strength, heat resistance, and excellent insulating properties. PET Films are available in two general categories:

Graphic Grades: Clear in appearance with superior optical qualities. Available in a wide range of grades, with specific surface treatments available to enhance printability and/or handling. Available in brand name or generic equivalents. Common brands include Mylar® D which is a clear, brilliant film which is surface treated on both sides to give superior slip characteristics and excellent handling properties.

Industrial Grades: Common applications include motor windings, flexible circuit substrates, and electrical insulation/isolation. May be hazy in appearance, or clear. Available in brand name or generic equivalents. Common brand names include: Mylar® A (milky white translucent) (electrical grade) polyester film is a flexible strong and durable film with an unusual balance of properties. It is a translucent film. Because it contains no plasticisers it does not become brittle with age under normal conditions.



Rigid Vinyl

Rigid Vinyl is a great plastic film for point-of-purchase signage, shelf danglers and many other applications. Professional Plastics offer a full-range of rigid vinyl including specialty colors.

Matte/Matte Texture – White opaque in 0.0101" - 0.020" gauges

Gloss/Gloss Texture – Clear in 0.075" - 0.020" gauges; white opaque in 0.010" - 0.020" gauges.

Velvet/Matte Texture – Clear (scuff-resistant) in 0.010" - 0.020" gauges

Press Polished Two Sides – White opaque in 0.025" gauge; clear in 0.030" gauge



Solatuf® Acrylic Film

Solatuf® impact-modified acrylic film is available in many of the same textures and gauges as polycarbonate film. However, it offers better clarity, superior performance in outdoor applications, better chemical resistance, and the ability to be glued/bonded with conventional adhesives. It also offers a superior finish to polycarbonate films with being cut by a laser. SolaTuf is available in a wide variety of transparent colors and opaque colors. It can be manufactured using different resin formulations to meet specific or custom film performance requirements such as UV transmission and light transmission. SolaTuf is also available in standard industry textures (gloss/gloss, velvet/matte, velvet/gloss, matte/gloss, and suede/matte). Available in standard 24" x 48" sheets and rolls .010" - .030" thick



Tyvek®

Tyvek® is a spun-bonded olefin with inherent strength and durability. Offering superior strength to paper and greater versatility than fabrics, Tyvek is lightweight, flexible, smooth, opaque and resistant to water, chemicals, abrasion and aging, while at the same time easily printable. This unique combination of properties makes Tyvek ideal for banner stock or outdoor tag/label applications, wristbands, or other products that require moisture resistance and extended life.

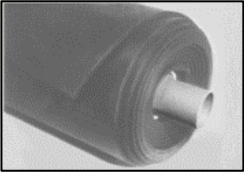


Elastomer Products

Polyurethane

Polyurethane sheets are made of tough, crack-resistant, and abrasion-resistant polyurethane, which lasts significantly longer than conventional rubbers and plastics. We provide custom lengths, hardness, and colors with little or no tooling costs. Standard hardness (durometer): 60A, 70A, 80A, 90A. Sheet thickness tolerance: ±0.030". Custom sizes: up to 13" thickness, 55" width, and 138" length

Rubber-Based Products



Neoprene Rubber Sheeting

Neoprene polychloroprene is an extremely versatile synthetic rubber with 70 years of proven performance in a broad industry spectrum. It was originally developed as an oil-resistant substitute for natural rubber. Neoprene is noted for a unique combination of properties, which has led to its use in thousands of applications in diverse environments. Neoprene Rubber Sheet is available in rolls and slabs from .017" thickness up to 4" thick. Durometers range from 40 to 90 durometer.



Silicone Rubber Sheeting

Red/Orange Commercial Grade 50 and 60 Durometer smooth finish. Shelf life is greater than natural or synthetic rubbers - stays soft and flexible when stressed or exposed to weathering for long periods of time. Operating Temperature: -65°F(-19°C) to +450°F (+232°C). Recommended Uses: Applications calling for dielectric properties, weather resistance, oxidation, certain oils and chemicals.



EPDM Rubber Sheeting

EPDM sheet provides outstanding resistance to weathering, ozone and UV exposure. It is highly recommended for applications where the elastomer will have excessive exposure to the environment. It provides excellent chemical resistance and dynamic properties. E.P.D.M. material is considered a non-oil resistant material. EPDM Rubber Sheet is a variety of thicknesses and rolls sizes. Typically supplied in 36" wide in 50 A & 60 A Durometer hardnesses.



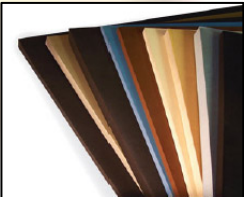
Viton® fluoroelastomer

Viton® fluoroelastomer is the most specified fluoroelastomer, well known for its excellent (400°F/200°C) heat resistance. Viton® offers excellent resistance to aggressive fuels and chemicals and has worldwide ISO 9000 registration. Available in sheets and roll-stock slit to custom widths and lengths.



Cork Rubber

Cork Rubber unites the compressibility of cork with the flexibility characteristics of rubber to make an excellent sealing material. The cork is mixed in a banbury with polymers such as neoprene and nitrile. Also, available for more specialized applications are Silicone, Vitone®, Hypalon®, and Vamac® for enhanced performance. All are available in rolls cut to your specifications for thickness and width.



Open & Closed Cell Sponge Rubber

Open cell or closed cell rubber sponge is available in various rubber compounds like Nitrile, SBR, EPDM, or Neoprene. Rubber foam or sponge is available with a pressure sensitive adhesive (PSA). Types include: Closed Cell Neoprene Sponge Rubber, Closed Cell Blended Sponge Rubber, Closed Cell EPDM Sponge Rubber, & Ensolite Vinyl Nitrile / Neoprene.

Since 1984, Professional Plastics has been providing our customers the widest selection of industrial plastics in the marketplace. By offering the highest quality materials at the most competitive prices, we strive to help our customers succeed through win-win supplier customer relationships. Professional Plastics maintains an experienced and knowledgeable sales team focused on providing superior customer service and support.

Professional Plastics offers custom cutting, slitting & sheeting services, but we do not sell finished parts. Unlike other raw material suppliers, we want to be your partner, not your competitor.

Please allow us an opportunity to show you the difference it makes when you deal with a "Professional".



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