

# Fluorosint® PTFE Family of Advanced Fluoropolymer Materials



QUADRANT


You inspire ... we materialize®


# FLUROSINT ENHANCED PTFE MATERIALS

## See How These Materials Stack Up In Your Application

Quadrant developed the Fluorosint range of enhanced PTFE materials to fill the performance gaps where unfilled and low-tech, filled PTFE based polymers underperform. Each Fluorosint material was specifically developed to excel in demanding bearing and seal applications. While each of these materials possess the chemical resistance and compliance of PTFE, each material offers some special benefits that give the designer clear performance advantages.

Higher pressure seals and wear parts where precision is critical.







**Fluorosint® 500**

- Outstanding dimensional stability - approximating aluminum
- Low deformation under load

Lower pressure seats and seals where virgin PTFE fails and FDA compliance may be required.







**Fluorosint® 207**

- FDA compliant
- Very good wear resistance
- Very low coefficient of friction

High performance bearings, bushings and seals where higher loads and minimal wear are required.







**Fluorosint® HPV**

- FDA compliant
- Excellent wear resistance
- Unmatched bearing performance

Extreme service seals and wear parts at elevated temperature where strength and stability are critical.





**Fluorosint® MT-01**

- Excellent resistance to deformation
- Good wear resistance
- Very dimensionally stable

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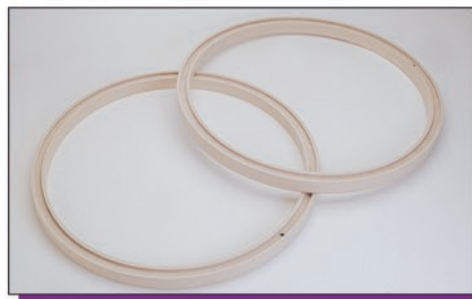
# FLUOROSINT® 500

## Exceptional Dimensional Stability for Precise Tolerance Control

### Key Benefits

Fluorosint 500 Enhanced PTFE offers an ideal combination of stability and wear-resistance for sealing applications where tight dimensional control is required. Fluorosint 500 also greatly reduces the risk of a catastrophic system failure by becoming a sacrificial wear surface. With a deformation under load 9 times lower than virgin PTFE, Fluorosint 500 allows designers to greatly improve the efficiency of systems without sacrificing the wear resistance and forgiving benefits of PTFE. The synthetic mica developed and manufactured by Quadrant delivers tolerance performance approximating that of aluminum.

Light Tan / Grey



### Common Applications

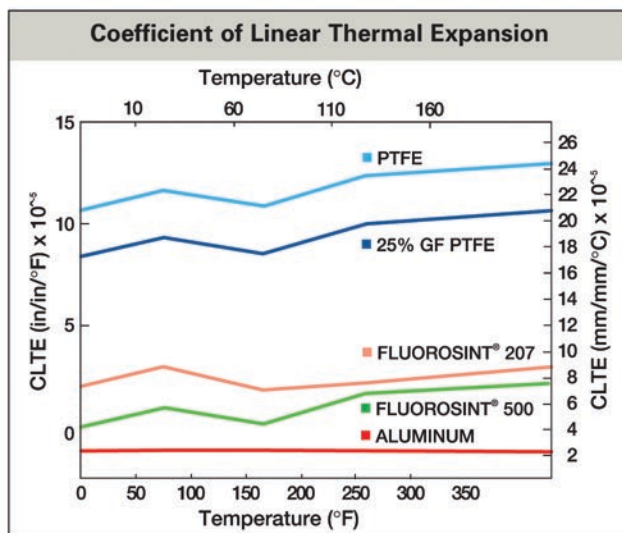
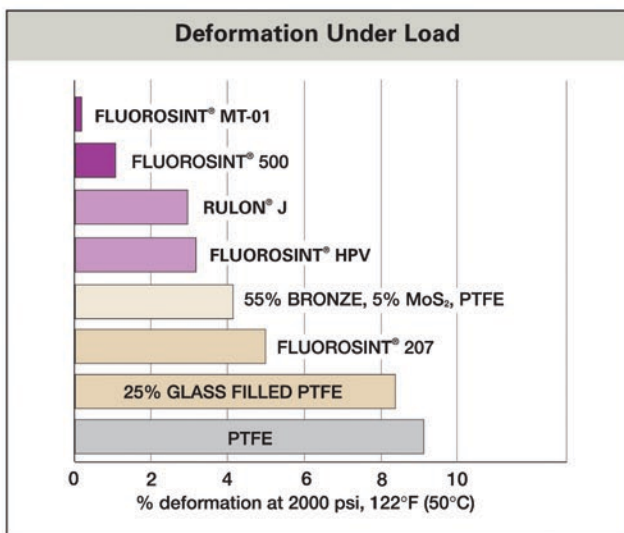
- Split and one-piece seals
- Valve seats
- Shrouds
- Slide bearings
- Wear strips
- Sacrificial, abrasible seals
- Thrust washers

### APPLICATION EXAMPLE

Fluorosint 500 has been used very successfully as a replacement for metal/aluminum seals and shrouds in compressors. In addition to the security a sacrificial part provides the system, Fluorosint 500 allows the introduction of abrasible sealing technology where mating parts are allowed to "cut" their own running clearance and thus permitting significant gains in efficiency.

Fluorosint 500

Product Overview







# FLUOROSINT® 207

## Lowest Coefficient of Friction of Fluorosint® Grades

### Key Benefits

FDA compliant Fluorosint 207 Enhanced PTFE is a significant performance upgrade for any designer using PTFE for applications where temperature resistance, chemical resistance and FDA compliance are all important. Fluorosint 207 lasts far longer than unfilled PTFE in wear applications and has an extremely low coefficient of friction. Fluorosint 207 works well against most mating surfaces.

White / Light Grey



### Common Applications

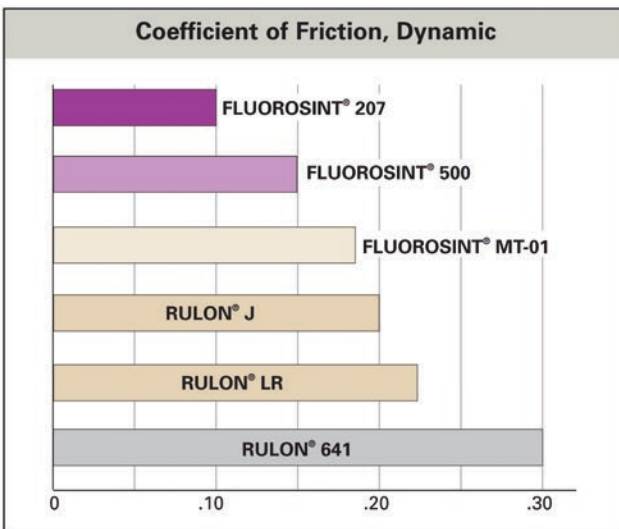
- Seals
- Mixers
- Pumps
- Appliances
- Bearings
- Valve seats

#### APPLICATION EXAMPLE

Fluorosint 207 replaces unfilled PTFE and low-tech, filled PTFE's in wear and seal applications where either stability or wear resistance are causing failures. A commercial beverage filling system replaced virgin PTFE seals with Fluorosint 207 and improved fill accuracy associated with leaks caused by failed seals.



Coefficient of Friction, Dynamic





# FLUROSINT® HPV

## Most Wear Resistant Fluorosint Grade - Outlasts Low-tech PTFE Based Materials

### Key Benefits

FDA compliant Fluorosint HPV is a high performance bearing grade of Fluorosint - optimized for high PV and very low "K", or wear factor. Fluorosint HPV was developed for bearing applications where other, low-tech PTFE formulations exhibit premature wear or simply cannot perform. FDA compliance gives food and pharmaceutical equipment manufacturers new design options and all benefit from its excellent load bearing and wear characteristics.

### Common Applications

- Bearings
- Commercial food equipment
- Wear guides
- High performance seals
- Thrust washers

#### APPLICATION EXAMPLE

Fluorosint HPV was specified by a manufacturer of commercial sausage production equipment as a replacement for a low-tech filled PTFE material. The old material would wear quickly and not properly stretch the product during filling. The premature wear caused tears in the product and required frequent replacement. An additional benefit of Fluorosint HPV – improved dimensional stability – allowed designers to remove a press fit metal part that was required to compensate for the low-tech material's lack of dimensional control.

Light Tan / Grey

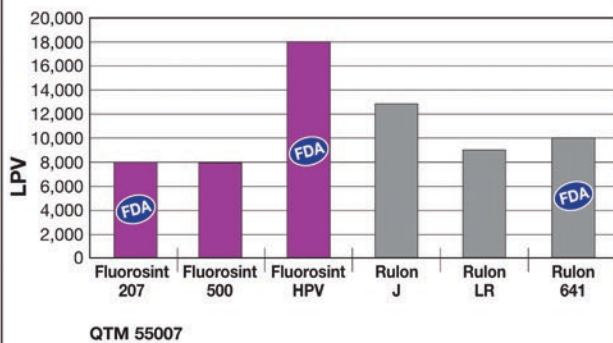


Fluorosint HPV

Product Overview

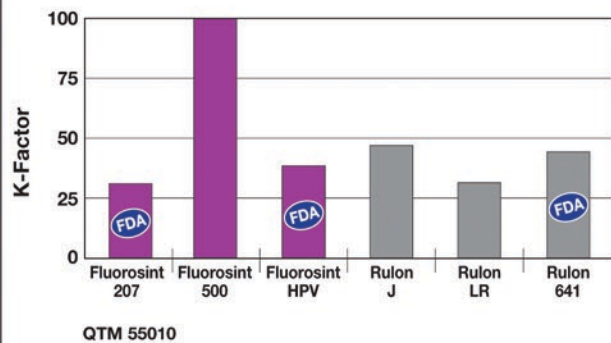
#### Limiting PV (Higher is Better)

(4:1 Safety Factor Applied)



#### Relative Wear Resistance (Lower is Better)

("k" factor)





# FLUOROSINT® MT-01

## Ultra-High Performance Grade For Stability At Elevated Temperature

### Key Benefits

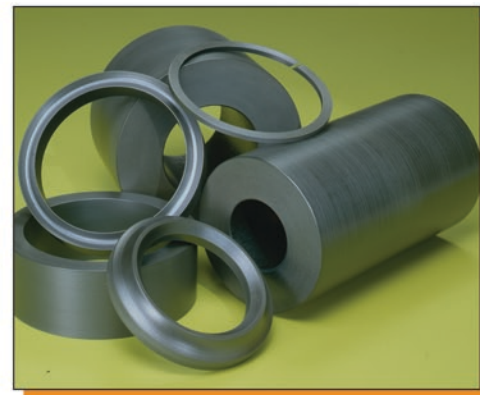
Fluorosint MT-01 is an extreme service grade developed specifically for applications where the benefits of PTFE-based materials also require strength, stiffness and stability. Fluorosint MT-01 delivers high mechanical performance at elevated temperature and as a result is often specified in seat, seal and wear applications where extreme conditions are present.

Dark Grey



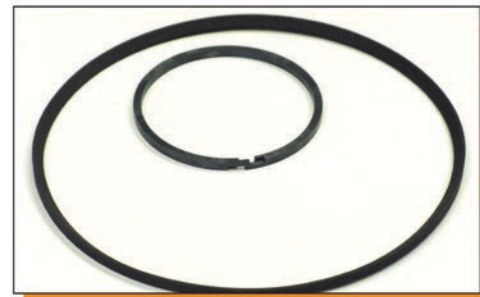
### Common Applications

- High temperature seals
- Linear guides
- Wear bands
- Ovens and dryers

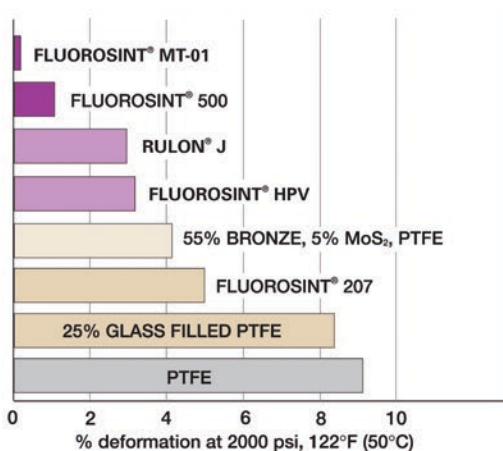


### APPLICATION EXAMPLE

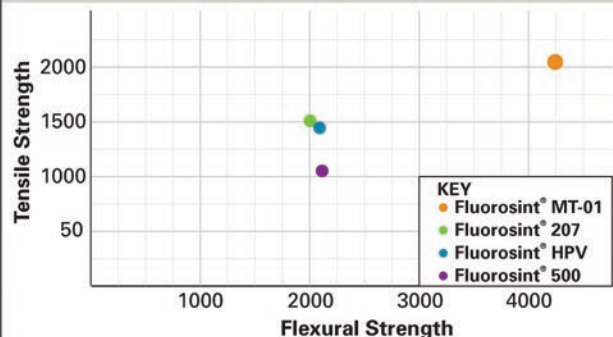
Fluorosint MT-01 is widely specified in chemical processing equipment like the aggressive environment present during sour gas processing. Fluorosint MT-01 extends the temperature envelope of PTFE and provides remarkable stability for applications that see extremes. Seals, replaced monthly in oil recovery equipment have been replaced with Fluorosint MT-01 and now outlast other components.



### Deformation Under Load



### Competitive Material Comparison vs. Other Filled PTFE's





# PHYSICAL PROPERTY DATA

	Properties	Test Method	Fluorosint 500 Mica Filled PTFE	Fluorosint 207 Mica Filled PTFE	Fluorosint HPV Mica Filled PTFE	Fluorosint MT-01 Enhanced PTFE
MECHANICAL	1 Specific Gravity, 73°F.	D792	2.32	2.3	2.06	2.27
	2 Tensile Strength, 73°F.	D638	1,100	1,500	1,450	2,100
	3 Tensile Modulus of Elasticity, 73°F.	D638	300,000	250,000	210,000	326,000
	4 Tensile Elongation (at break), 73°F.	D638	30	50	90	40
	5 Flexural Strength, 73°F.	D790	2,200	2,000	2,500	4,000
	6 Flexural Modulus of Elasticity, 73°F.	D790	500,000	350,000	165,000	488,000
	7 Shear Strength, 73°F.	D732	2,100	1,700	2,500	2,600
	8 Compressive Strength, 10% Deformation, 73°F.	D695	4,000	3,800	3,000	3,400
	9 Compressive Modulus of Elasticity, 73°F.	D695	250,000	225,000	110,000	250,000
	10 Deformation Under Load, % def @ 2,000 PSI, 122°F (50°C)	-	1.1%	5.0%	3.2%	0.2%
	11 Hardness, Rockwell, Scale as noted, 73°F.	D785	R55	R50	R44	R74
	12 Hardness, Durometer, Shore "D" Scale, 73°F.	D2240	D70	D65	D64	D75
	13 Izod Impact (notched), 73°F., ft. lb./in. of notch	D256 Type "A"	0.9	1	1.8	0.8
	14 Coefficient of Friction (Dry vs. Steel) Dynamic	QTM55007	0.15	0.1	0.15	0.18
	15 Limiting PV (with 4:1 safety factor applied)	QTM55007	8,000	8,000	20,000	4,500
	16 Wear Factor "k" x 10 <sup>-10</sup>	QTM55010	600	30	38	200
THERMAL	17 Coefficient of Linear Thermal Expansion (-40°F to 300°F)	E-831 (TMA)	2.5 x 10 <sup>-5</sup>	5.7 x 10 <sup>-5</sup>	4.9 x 10 <sup>-5</sup>	3.0 x 10 <sup>-5</sup>
	18 Heat Deflection Temperature 264 psi	D648	270	210	180	200
	19 Tg-Glass transition (amorphous)	D3418	N/A	N/A	N/A	N/A
	20 Melting Point (crystalline) peak	D3418	621	621	621	-
	21 Continuous Service Temperature in Air (Max.) (1)	-	500	500	500	600
	22 Thermal Conductivity	F433	5.3	-	-	-
ELECTRICAL	23 Dielectric Strength, Short Term	D149	275	200	-	-
	24 Surface Resistivity	EOS/ESD S 11.11	>10 <sup>13</sup>	>10 <sup>12</sup>	>10 <sup>13</sup>	<10 <sup>5</sup>
	25 Dielectric Constant, 10 <sup>6</sup> Hz	D150	2.85	2.65	-	-
	26 Dissipation Factor, 10 <sup>6</sup> Hz	D150	0.008	0.008	-	-
	27 Flammability @ 3.1 mm (1/8 in.) (5)	UL94	V-0	V-0	V-0	V-0
CHEMICAL (3)	28 Water Absorption Immersion, 24 Hours	D570 (2)	0.1	0.03	0.15	0.1
	29 Water Absorption Immersion, Saturation	D570 (2)	3	0.2	0.43	-
	30 Acids, Weak, acetic, dilute hydrochloric or sulfuric acid	-	A	A	A	A
	31 Acids, Strong, conc. hydrochloric or sulfuric acid	-	A	A	A	A
	32 Alkalies, Weak, dilute ammonia or sodium hydroxide	-	A	A	A	A
	33 Alkalies, Strong, strong ammonia or sodium hydroxide	-	U	U	U	A
	34 Hydrocarbons-Aromatic, benzene, toluene	-	A	A	A	A
	35 Hydrocarbons-Aliphatic, gasoline, hexane, grease	-	A	A	A	A
	36 Ketones, esters, acetone, methyl ethyl ketone	-	A	A	A	A
	37 Ethers, diethyl ether, tetrahydrofuran	-	A	A	A	A
	38 Chlorinated Solvents, methylene chloride, chloroform	-	A	A	A	A
	39 Alcohols, methanol, ethanol, anti-freeze	-	A	A	A	A
	40 Continuous Sunlight	-	A	A	A	A
OTHER	41 FDA Compliance	-	N	Y	Y	N
	42 Relative Cost (4)	-	\$\$	\$\$\$	\$\$\$	\$\$\$\$
	43 Relative Machinability (1-10, 1=Easier to Machine)	-	2	2	2	5

Fluorosint

Physical Properties



Learn more online at  
[www.quadrantplastics.com](http://www.quadrantplastics.com)

Quadrant has extensive product and machining resources available online. Our website is a portal to a wealth of technical data and the easiest way to engage our application specialists. Our team stands ready to help offer solutions to your toughest problems.

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