

# Product Data Sheet

HIGH-PERFORMANCE COMPOSITE PRODUCTS SINCE 1945

# Gillfab<sup>™</sup> 1360A Laminate Keylar® Ballistic Laminate

January 2002

## Description

Gillfab 1360A is a high performance ballistic laminate made from woven Kevlar® 29 fabric reinforced phenolic resin.

## Applications

Designed for use in a wide range of applications, including cockpit doors, bulkheads, armored vehicles and naval vessels, where weight, fire resistance and smoke emissions are critical. Ideal for aircraft interior applications where weight, fire resistance and smoke emissions are of primary concern.

#### Features

- Tested to meet the NIJ III-A threat level by an independent ballistics laboratory at 0.320ins (8.13mm) thickness, using the NIJ 0101.04 test procedure as recommended by the FAA AC 25.795-2.
- Light weight 29% lighter than S-2 Glass® roving reinforced material having comparable bullet resistance.
- Superior flammability properties meets FAR 25.853 Parts I, IV and V

#### Availability

Thickness: 0.090 ins (2.29 mm) and up, in multiples of .018ins (.46 mm)

Length: Up to 144ins (3858 mm)

Width: Up to 60ins (1524 mm)

#### Construction

Resin: Fire resistant polyester. Reinforcement: Fiberglass cloth.

Surface: 004" Gillcoated coating on Gilliner 1266.

## Standard Tolerances

Thickness: +/- 10%

Length: + 0.5ins (12.7mm) - 0 Width: + 0.5ins (12.7mm) - 0



## Alternative Gill Products

Product Number Difference

Gillfab 1394 S-2 Glass reinforced phenolic laminate is heavier but lower cost.

Gillfab 1360 Aramid fabric reinforced phenolic laminate that is lighter weight, thinner,

lower cost.

## Properties of Gillfab 1360A

A Kevlar® Fabric Ballistic Laminate 0.320 ins (8.1 mm) thick

Typical Properties	
Weight, max psf (kg/m2)	2.1 (10.3)
Thickness, ins. (mm)	0.320 (8.1)
Mechanical Properties	
Tensile Strength, ksi (megapascal) Tested in warp direction	55 (379)
Tensile Modulus, msi (gigapascal) Tested in warp direction	1.9 (13.1)
Flexural Strength, ksi (megapascal) Tested in warp direction	15 (103)
Flexural Modulus, msi (gigapascal) Tested in warp direction	2 (13.8)
Flammability	
Smoke Emission,Flaming, per FAR 25, App. F, Part V, D	7
Heat Release, per FAR 25, App. F, Part IV, kW/m2 -kW-min./m2	41/15
Flammability, per FAR 25, App. F, Part I Extinguishing time, secs. Drip time, secs. Burn Length, ins. (mm)	0 0 0

M.C. Gill Corporation gives no warranties, expressed, implied or statutory, or otherwise, as to the description, quality, fitness, capacity, or any other matter, of the properties described. The data given represents minimum values to be expected. Through additional testing of each lot it is possible to verify that the product exceeds the tabulated values. It is recommended, however, that prospective users evaluate the materials to determine their suitability for the users' specific requirements. Values are given on the condition that the user assumes all risk and that responsibility for any loss or damage caused by or resulting from the use of such information is disclaimed by M.C. Gill Corporation.

For a price quotation on Gilfab ® 1360, please contact

PROFESSIONAL PLASTICS, INC.

(800) 966-7767

e-mail: <u>sales@proplas.com</u> <u>www.professionalplastics.com</u>